

Excellence in seaming

**3538**

Automatic pocket hemming machine



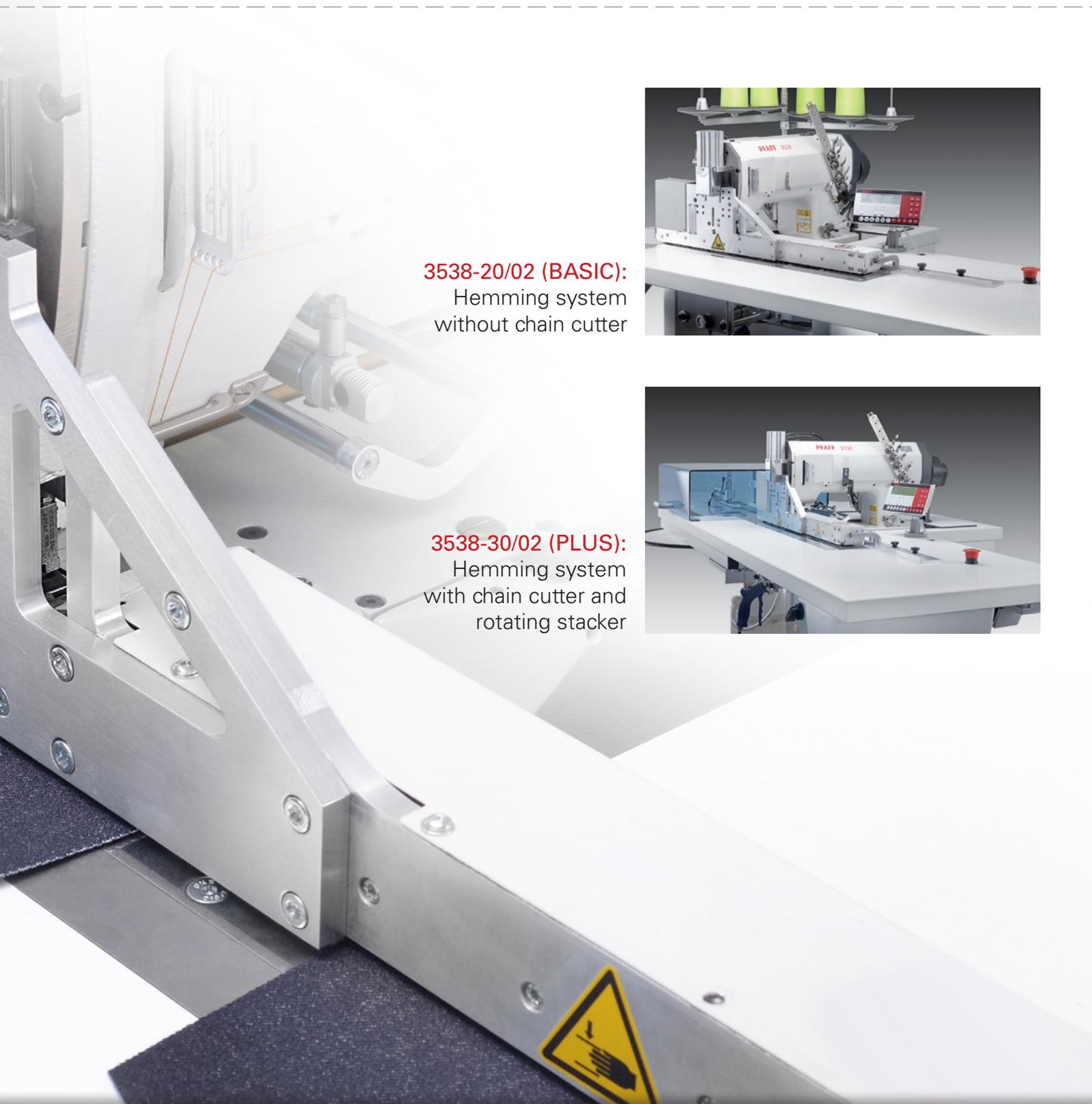
# PFAFF 3538



## Features:

- High productivity and constant sewing quality for pockets with straight or slanted openings
- Very simple operation (only feed the pocket blanks into the machine)
- A newly designed band feed, driven by a stepper motor and optimized transport belts allows the universal processing of assorted materials and material thicknesses
- Inserting station (+ photocell control) with automatic start
- Smooth and absolute straight pocket hem via optimized hemming device with supporting transport
- Automatic chain cutter and suction mechanism
- High performance: approx. 16,500 pockets in 8 hours
- Wide range of application, e. g. surf shorts, all denim fabrics (even stretch), standard pockets, watch pockets, pockets on work pants.
- Stand for stand-up operation
- Option: Customized sewing kits + attachments
- Option: Thread monitor





**3538-20/02 (BASIC):**

Hemming system  
without chain cutter



**3538-30/02 (PLUS):**

Hemming system  
with chain cutter and  
rotating stacker



*"The 3538 is one of the most productive, automated system in the industry -  
the demands on the operator are reduced to a minimum"*

## Technical data:

**Stitch type:**

401 (double-chainstitch)

**Sewing head:**

PFAFF 5622 Inline

**Max. speed:**

max. 4,000 s.p.m.

**Pocket size:**

min. 90 x 90 mm

max. 280 x 280 mm

**Hem width:**

Standard: 12 mm  
(others on request)

**Stitch length:**

max. 4.5 mm

**Needle gauge (standard):**

6.4 mm

**Needle gauge (optional):**

3.2 mm; 4.8 mm; 7.2 mm,  
8 mm; 9.6 mm; 12.7 mm

**Multi-needle versions:**

3-needle: 3.2 x 3.2 x 3.2 mm

**Needle size:**

Nm 100 - 120

**Connection voltage:**

230 V single-phase a.c.  
50/60 Hz

**Working pressure:**

6 bar

**PFAFF Industriesysteme  
und Maschinen GmbH**

Hans-Geiger-Str. 12 – IG Nord

D-67661 Kaiserslautern

Telefon: +49-6301/3205-0

Telefax: +49-6301/3205-3171

E-mail: [info@pfaff-industrial.com](mailto:info@pfaff-industrial.com)

Website: [www.pfaff-industrial.com](http://www.pfaff-industrial.com)