

LK-1910SS5010Z

Computer-controlled, High-speed Shape-tacking Machine
(without the work clamp foot for attaching hooks & eyes and snaps)

JUKI



LK-1910SS5010Z

SPECIFICATIONS

Model name	LK-1910SS5010Z
Application	Standard
Max.sewing speed	1,600sti/min*
Stitch length	0.1mm~10mm
Needle bar stroke	41.2mm
Lift of the feeding frame	Max. 22mm
Needle	DPx17 (# 14)
Hook	Double-capacity shuttle hook
Wiper	Side-weeping type
Feed motion work clamp foot	Max.20,000 stitches
Number of patterns that can be input	200 patterns
Memory medium	Memory /EEP-ROM
Bobbin thread counter	Provided as standard (Up / down method)
Lubrication	Centralized oil wick type
Lubricating oil	JUKI New Defrix Oil No.2 (equivalent to ISO VG32)
Sewing machine motor	AC servomotor (direct-drive system)
Power consumption	3 - phase 200~240V / 380VA
Weight	Machine head (include motor) 46kg, control box 5kg

sti/min stands for "Stitches per Minute."

WHEN YOU PLACE ORDERS

Machine head / Control box

Application	Code	Feeding frame	Code	Power supply	Code
Standard	S	Magnet-driven feeding frame	S	3-phase 200~240V	D
				Single-phase 200~240V	K

LK1910SS5010Z/MC6761 **G**

Subclass	Code	Pedal switch	Code
without the work clamp foot	5010	1-pedal unit	G

Table stand

(Option)

JTK42

Table stand	Code
Narrow table (with casters)	K42

● To order, please contact your nearest JUKI distributor.

JUKI ECO PRODUCTS	The LK-1910SS5010Z is an eco-friendly product which complies with JUKI ECO PRODUCTS standards for protecting the environment.
	<ul style="list-style-type: none"> ● The sewing machine complies with the "Juki Group Green Procurement Guidelines" on the use of hazardous substances, which is stricter than other restrictions, such as those of the RoHS Directive. <p>For details of JUKI ECO PRODUCTS, refer to: http://www.juki.co.jp/eco_e/index.html</p> <p>*The RoHS Directive is an EU Directive limiting the use of 6 hazardous substances (lead, hexavalent chromium, mercury, cadmium, PBB and PBDE) in electrical and electronic equipment. The Juki Green Procurement Guideline is the voluntarily established criteria to eliminate not only the aforementioned six substances, but also other ones which also adversely affect the environment.</p>

<p>Registered Organization : JUKI CORPORATION Head Office The Scope of the Registration : The activities of research, development, design, sales, distribution, and maintenance services of industrial sewing machines, household sewing machines and industrial robots, etc., including sales and maintenance services of data entry systems.</p>		

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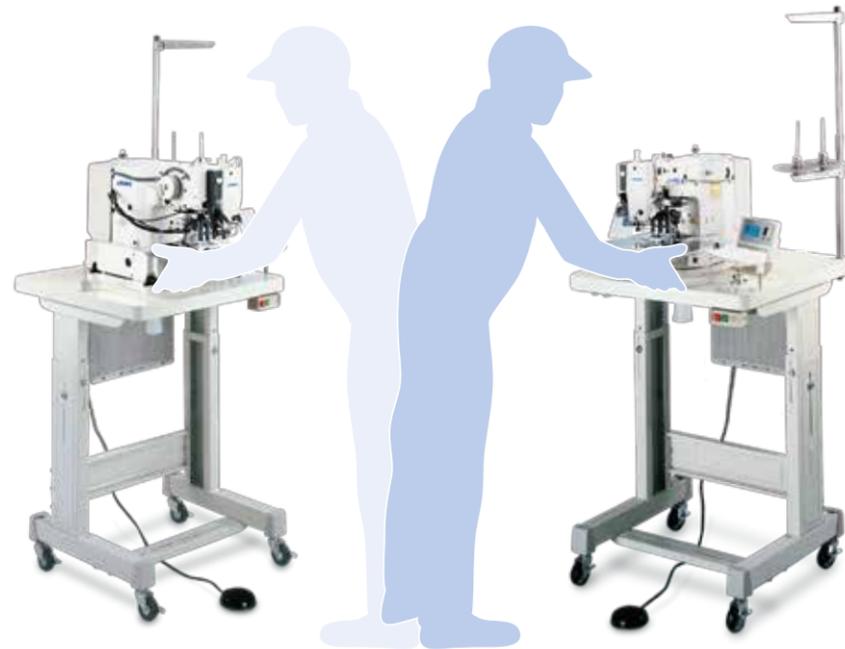
* Specifications and appearance are subject to change without prior notice for improvement.
* Read the instruction manual before putting the machine into service to ensure safety.
* This catalogue prints with environment-friendly soyink on recycle paper.
* Paper from responsible sources FSC™ C001712

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Productivity is increased by using two units of the LK-1910SS5010Z.

Increased productivity is promised when the operator operates two sewing machines alternately, i.e., one is the sewing machine for attaching hooks, and the other is the sewing machine for attaching eyes.



LK-1910SS5010Z

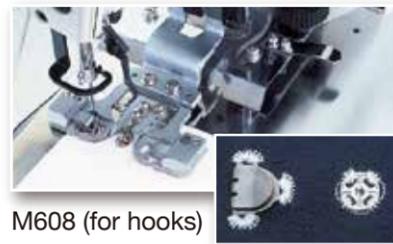
/M608 with an optional work clamp foot (for hooks)

LK-1910SS5010Z

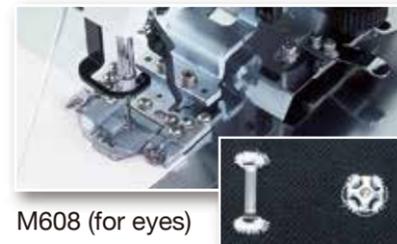
/M608 with an optional work clamp foot (for eyes)

Work clamp foot for attaching hook & eye and snaps

- Select a work clamp foot for hooks & eyes and snaps from the optional parts table shown on the right. Place an order for the work clamp foot required for attaching them.

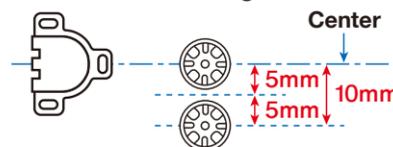


M608 (for hooks)



M608 (for eyes)

- The position of snaps can be changed in three stages from the center in a downward direction (maximum distance from the center : 10 mm). The snap can be attached at the position that longitudinally deviates from the position of hook & eye attached to the center of waist belt. As a result, turning over of the belt can be prevented. (See the figure given below.)



- Since the feed plate of work clamp foot can be replaced by a simple snap-in operation, setup changing can be carried out with ease.
- Since the side zipper can be set on the sewing machine from the front side of the operator as in the case of rear the zipper, workability is improved.

OPTION

Work clamp foot for attaching hooks & eyes and snaps

Feeding frame				Offset feed plate*2	
Model	Classification	PART No.	Hooks & eyes and snaps)	Offset amount (mm)	PART No.
M508	for hooks	400-05742	16 8.6	5	400-05774
				10	400-05775
	for eyes	400-05744	18 8.6	5	400-05778
				10	400-05779
M520	for hooks	400-06242	18 8.6	5	400-05770
				10	400-05771
	for eyes	400-06253	21 8.6	5	400-05772
				10	400-05773
M525	for hooks	400-06237	21 8.6	5	400-05750
				10	400-05751
	for eyes	400-06246	25 8.6	5	400-05752
				10	400-05753
M528	for hooks	400-06240	12 7.6	5	400-05760
	for eyes	400-06249	15 7.6	5	400-05762
M533	for hooks	400-06245	28 8.6	—	—
	for eyes	400-06256	33 8.6	—	—
M608	for hooks	400-05743	14 8.6	5	400-05776
				10	400-05777
	for eyes	400-05744	18 8.6	5	400-05778
				10	400-05779
M670	for hooks	400-06240	12 7.6	5	400-05760
	for eyes	400-06251	10 7.6	5	400-05764
SW-II	Integrated	400-06259	for hooks 7.6 8.6 for eyes 7.6 8.6	—	—
M510	Integrated	400-06257	19.5 33	—	—
M10	Integrated	400-06258	オス 5.6 6.3	—	—

*1 In the case of attaching the work clamp foot for attaching hooks & eyes and snaps to the LK-1910 models other than those developed specifically for attaching them, it is necessary to separately place an order for the mounting plate (part number : 400-04818).

*2 The offset feed plate is not included in the work clamp foot asm. It is therefore necessary to separately place an order for the offset feed plate. (The feed plate for the sewing machine without offset function is included in the work clamp foot asm.)

*3 Hooks & eyes and snaps other than those of "OM φ8.6, OM φ7.6" made by OISHI INDUSTRIES CO. LTD. are not applicable.